

UNI-WELD®

United Elchem Industries
PH: 1-800-321-9532
FAX: 1-800-321-9535
TECHNICAL SUBMITTAL

UNI-WELD®
7300 SERIES
CLEAR CLEANER

Page 1 of 2

TECHNICAL SPECIFICATION: Uni-Weld 7300 Series Clear Cleaner is recommended for use with ABS, PVC and CPVC pipe and fittings. Clear Cleaner is formulated to remove dirt and oil from the surface of the piping in preparation for solvent welding. This product is compliant with California South Coast Air Quality Management District (SCAQMD) Rule 1168 and Ozone Transport Commission (OTC) regulations for Volatile Organic Compound emission levels. **Note: This product is not for use in a system using or being tested by compressed air or gases.**



INGREDIENTS (CAS Number)

Acetone (67-64-1)
Cyclohexanone (108-94-1)
Methyl Ethyl Ketone (78-93-3)
Tetrahydrofuran (109-99-9)

PHYSICAL/CHEMICAL PROPERTIES

Appearance Clear Liquid
Density 6.71 ± 0.2 lbs/gallon
Shelf Life 3 years from manufacture date

Maximum VOC per SCAQMD 1168/316A or BAAQMD
Method 40: 550 g/L

PRODUCT NUMBER	SIZE	PACK	CARTON WEIGHT
7366S	4 fl. oz.	24	9 lbs.
7356S	8 fl. oz.	24	16 lbs.
7346S	16 fl. oz.	24	27 lbs.
7336S	32 fl. oz.	12	26 lbs.
7324	Gallon	6	45 lbs.

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DIRECTIONS FOR USE

Read all directions carefully before using this product.

- Do not breathe vapors. Use only in well ventilated area. If forced air ventilation is used, be sure it does not cause a fire hazard from solvent vapors. If adequate ventilation cannot be provided, wear a NIOSH-approved respirator for organic solvents.
- Do not use or store near heat, sparks, or flames. Do not smoke, eat or drink when using. Do not take internally. Vapors may accumulate in low places and may ignite explosively.
- Store and use at temperatures between -15°F and 110°F.
- Keep container closed when not in use.
- Avoid eye and skin contact - wear safety glasses with side shields and wear rubber gloves.
- Do not thin.

1. Square pipe ends and remove all burrs and dirt.
2. Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If the pipe bottoms, it should be snug.
3. Use a suitable applicator at least 1/2 the size of the pipe diameter. For larger size pipe systems use a natural bristle brush or roller.
4. Apply thoroughly to outside surface of the pipe to the depth of the fitting and inside of the fitting socket.
5. Use appropriate solvent cement for the pipe being joined. Use sparingly on ABS pipe and fittings. **DO NOT TEST WITH AIR.**

This product is not for use with caustic or acidic chemical solutions. Consult Technical Department for more information.

PRECAUTIONS

Read all information carefully before using this product.

DANGER: EXTREMELY FLAMMABLE. VAPORS MAY CAUSE FLASH FIRES. MAY IRRITATE EYES AND SKIN. VAPOR HARMFUL. MAY IRRITATE RESPIRATORY TRACT AND CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. HARMFUL OR FATAL IF SWALLOWED.

May cause irritation to eyes, skin, and nose, throat, and respiratory tract. May cause coughing, sore throat, difficulty breathing, headache, dizziness, nausea. Long term repeated overexposures to solvents may cause damage to the brain, nervous system, reproductive system, respiratory system, mucous membranes, liver, and kidneys. **KEEP OUT OF REACH OF CHILDREN.**

FIRST AID: If swallowed, **DO NOT INDUCE VOMITING.** Drink water and call a doctor or poison control center immediately. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If contact with eyes, flush with water for 15 minutes and seek medical attention if irritation persists. If contact with skin, wash with soap and water. If inhaled and ill feelings develop, get fresh air and obtain medical attention if ill feelings persist. **FOR EMERGENCY FIRST AID INSTRUCTIONS CALL 1-877-740-5015.**

FIRE: Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will float and may re-ignite on surface of water.

SPILLS: Remove all sources of ignition and ventilate area. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of in accordance with local regulations.

A fire or explosion may result if dry granular calcium hypochlorite is used to disinfect piping systems and is exposed to organic vapors found in solvent cements, cleaners or primers. Do not disinfect piping system with dry granules. Do not store dry granular calcium hypochlorite near solvent cements, cleaners or primers. **DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.**

Refer to material safety data sheet for more information.

Before purchase and use of a product, review the product application and be certain the product, installation and use will be in compliance with any applicable codes and regulations.

Material Name: UNI-WELD CLEAR CLEANER

***** Section 1 - Product and Company Identification *****

MSDS #2400E

Part Numbers: 7366S, 7356S, 7346S, 7336S, 7324

Manufacturer Information

United Elchem Industries
c/o Oatey Co.
4700 West 160th Street
P.O. Box 35906
Cleveland, OH 44135

Phone: 216-267-7100

For Emergency First Aid call 1-877-740-5015. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300. Outside the U.S. 1- 703-527-3887.

***** Section 2 - Hazards Identification *****

GHS Classification:

- Flammable Liquids - Category 2
- Acute Toxicity Oral - Category 4
- Acute Toxicity Dermal - Category 4
- Acute Toxicity Inhalation - Category 4
- Eye Damage/Irritation - Category 2A
- Specific Target Organ Toxicity Single Exposure - Category 3

GHS LABEL ELEMENTS

Symbol(s)



Signal Word

Danger

Hazard Statements

- Highly flammable liquid and vapor.
- Harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes serious eye irritation.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.

Precautionary Statements

Prevention

- Keep away from heat/sparks/open flames and hot surfaces. - No smoking.
- Keep container tightly closed.
- Use explosion-proof electrical/ventilating/lighting/equipment.
- Use only non-sparking tools.
- Take precautionary measures against static discharge.

Material Name: Material Name: UNI-WELD CLEAR CLEANER

Wear protective gloves/eye protection/face protection.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Avoid breathing fume/gas/mist/vapors.

Use only outdoors or in a well-ventilated area.

Response

If on skin (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

If swallowed: Call a poison center or doctor/physician if you feel unwell. Rinse mouth. Do not induce vomiting.

If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a poison center or doctor/physician.

If exposed or concerned: Get medical advice/attention.

In case of fire: Use dry chemical, CO2, or foam to extinguish fire.

Storage

Store in a well-ventilated place. Keep cool.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

***** Section 3 - Composition / Information on Ingredients *****

CAS #	Component	Percent
67-64-1	Acetone	40-80
78-93-3	Methyl ethyl ketone	40-70

***** Section 4 - First Aid Measures *******First Aid: Eyes**

If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.

First Aid: Skin

Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with hand cleaner or baby oil.

First Aid: Ingestion

DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

First Aid: Inhalation

If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.

***** Section 5 - Fire Fighting Measures *****

General Fire Hazards

See Section 9 for Flammability Properties.

Highly flammable liquid and vapor. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back.

Hazardous Combustion Products

Combustion will produce toxic and irritating vapors including carbon monoxide and carbon dioxide.

Extinguishing Media

Use dry chemical, CO₂, or foam to extinguish fire. Cool fire exposed container with water. Water may be ineffective as an extinguishing agent.

Unsuitable Extinguishing Media

None.

Fire Fighting Equipment/Instructions

Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

***** Section 6 - Accidental Release Measures *****

Recovery and Neutralization

Stop leak if it can be done without risk.

Materials and Methods for Clean-Up

Remove all sources of ignition and ventilate area. Soak up spill with an inert absorbent such as sand, earth or other noncombusting material. Put absorbent material in covered, labeled metal containers.

Emergency Measures

Isolate area. Keep unnecessary personnel away.

Personal Precautions and Protective Equipment

Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Environmental Precautions

Prevent liquid from entering watercourses, sewers and natural waterways.

Prevention of Secondary Hazards

None

***** Section 7 - Handling and Storage *****

Handling Procedures

Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use. "Empty" containers retain product residue and can be hazardous. Follow all SDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

Storage Procedures

Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.

Incompatibilities

Strong oxidizing materials.

***** Section 8 - Exposure Controls / Personal Protection *****

Component Exposure Limits

Acetone (67-64-1)

ACGIH: 500 ppm TWA
750 ppm STEL
OSHA: 1000 ppm TWA; 2400 mg/m3 TWA
NIOSH: 250 ppm TWA; 590 mg/m3 TWA

Methyl ethyl ketone (78-93-3)

ACGIH: 200 ppm TWA
300 ppm STEL
OSHA: 200 ppm TWA; 590 mg/m3 TWA
NIOSH: 200 ppm TWA; 590 mg/m3 TWA
300 ppm STEL; 885 mg/m3 STEL

Engineering Measures

Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.

Personal Protective Equipment: Respiratory

For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Personal Protective Equipment: Hands

Rubber gloves are suitable for normal use of the product. For long exposures chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.

Personal Protective Equipment: Eyes

Safety glasses with side shields or safety goggles.

Personal Protective Equipment: Skin and Body

No additional protective equipment needed.

***** Section 9 - Physical & Chemical Properties *****

Appearance:	Cclear	Odor:	Acetone
Physical State:	Liquid	pH:	NA
Vapor Pressure:	400 mmHg @ 20°C	Vapor Density:	2.0 -2.5
Boiling Point:	133°F (56°C)	Melting Point:	NA
Solubility (H2O):	50-75%	Specific Gravity:	0.82 +/- 0.03 @ 20°C
Evaporation Rate:	(BUAC = 1) = 7-11	VOC:	510 g/L
Octanol/H2O Coeff.:	ND	Flash Point:	0-4°F (based on acetone)
Flash Point Method:	TCC	Upper Flammability Limit	13.0
		(UFL):	
Lower Flammability Limit	2.0	Burning Rate:	ND
(LFL):			
Auto Ignition:	ND		

Material Name: Material Name: UNI-WELD CLEAR CLEANER

***** Section 10 - Chemical Stability & Reactivity Information *****

Chemical Stability

This is a stable material.

Hazardous Reaction Potential

Will not occur.

Conditions to Avoid

Avoid heat, sparks, flames and other sources of ignition.

Incompatible Products

Strong oxidizing materials.

Hazardous Decomposition Products

Combustion will produce toxic and irritating vapors including carbon monoxide and carbon dioxide.

***** Section 11 - Toxicological Information *****

Acute Toxicity

Component Analysis - LD50/LC50

Acetone (67-64-1)

Oral LD50 Rat 5800 mg/kg

Methyl ethyl ketone (78-93-3)

Inhalation LC50 Mouse 32 g/m³ 4 h; Oral LD50 Rat 2737 mg/kg; Dermal LD50 Rabbit 6480 mg/kg

Potential Health Effects: Skin Corrosion Property/Stimulativeness

May cause irritation with redness, itching and pain.

Potential Health Effects: Eye Critical Damage/ Stimulativeness

Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes.

May cause eye damage.

Potential Health Effects: Ingestion

Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

Potential Health Effects: Inhalation

Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Respiratory Organs Sensitization/Skin Sensitization

This product is not reported to have any skin sensitization effects.

Generative Cell Mutagenicity

Acetone and methyl ethyl ketone are generally thought not to be mutagenic.

Carcinogenicity

A: General Product Information

This product is not reported to have any carcinogenic effects.

B: Component Carcinogenicity

Acetone (67-64-1)

ACGIH: A4 - Not Classifiable as a Human Carcinogen

Material Name: Material Name: UNI-WELD CLEAR CLEANER

Reproductive Toxicity

Methyl ethyl ketone has been shown to cause embryofetal toxicity and birth defects in laboratory animals. Acetone has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Specified Target Organ General Toxicity: Single Exposure

May cause respiratory irritation. Inhalation of high concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.

Specified Target Organ General Toxicity: Repeated Exposure

This product is not reported to have any specific target organ toxicity repeat exposure effects.

Aspiration Respiratory Organs Hazard

Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.

*** Section 12 - Ecological Information ***
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Ecotoxicity

A: General Product Information

This product is not expected to be toxic to aquatic organisms.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Acetone (67-64-1)

Test & Species	Conditions
96 Hr LC50 Oncorhynchus mykiss	4.74 - 6.33 mL/L
96 Hr LC50 Pimephales promelas	6210 - 8120 mg/L [static]
96 Hr LC50 Lepomis macrochirus	8300 mg/L
48 Hr EC50 Daphnia magna	10294 - 17704 mg/L [Static]
48 Hr EC50 Daphnia magna	12600 - 12700 mg/L

Methyl ethyl ketone (78-93-3)

Test & Species	Conditions
96 Hr LC50 Pimephales promelas	3130-3320 mg/L [flow-through]
48 Hr EC50 Daphnia magna	>520 mg/L
48 Hr EC50 Daphnia magna	5091 mg/L
48 Hr EC50 Daphnia magna	4025 - 6440 mg/L [Static]

Persistence/Degradability

No information available for the product.

Bioaccumulation

No information available for the product.

Mobility in Soil

No information available for the product.

Material Name: Material Name: UNI-WELD CLEAR CLEANER

***** Section 13 - Disposal Considerations *****

Waste Disposal Instructions

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

Disposal of Contaminated Containers or Packaging

Dispose of contents/container in accordance with local/regional/national/international regulations.

***** Section 14 - Transportation Information *****

DOT Information

For Greater than 1 liter (0.3 gal):

Shipping Name: Flammable Liquid, n.o.s (Methyl Ethyl Ketone, Acetone)

UN #: 1993 **Hazard Class:** 3 **Packing Group:** II

Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal):

Shipping Name: Consumer Commodity, ORM-D

IMDG Information

For Greater than 1 liter (0.3 gal):

Shipping Name: Flammable Liquid, n.o.s (Methyl Ethyl Ketone, Acetone)

UN #: 1993 **Hazard Class:** 3 **Packing Group:** II

Required Label(s): Flammable Liquid

For Less than 1 liter (0.3 gal):

Shipping Name: Flammable Liquid, n.o.s (Limited Quantity)

UN #: 1993 **Hazard Class:** 3 **Packing Group:** II

Required Label(s): None (Limited Quantities are expected from labeling)

***** Section 15 - Regulatory Information *****

Regulatory Information

US Federal Regulations

Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Acetone (67-64-1)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Methyl ethyl ketone (78-93-3)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

State Regulations

Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes	No
Methyl ethyl ketone	78-93-3	Yes	Yes	Yes	Yes	Yes	No

Material Name: Material Name: UNI-WELD CLEAR CLEANER

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Acetone	67-64-1	1 %
Methyl ethyl ketone	78-93-3	1 %

Additional Regulatory Information

A: General Product Information

This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposure to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. The use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 8 will minimize exposure to these chemicals.

B: Component Analysis - Inventory

Component	CAS #	TSCA	CAN	EEC
Acetone	67-64-1	Yes	DSL	EINECS
Methyl ethyl ketone	78-93-3	Yes	DSL	EINECS

***** Section 16 - Other Information *****

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

Literature References

None

Other Information

NFPA and HMIS:

NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 1 Special: None

HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 1 PPE: G

Disclaimer:

The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, we cannot give any guarantees regarding information from other sources, and expressly do not make warranties, nor assume any liability for its use.

End of Sheet